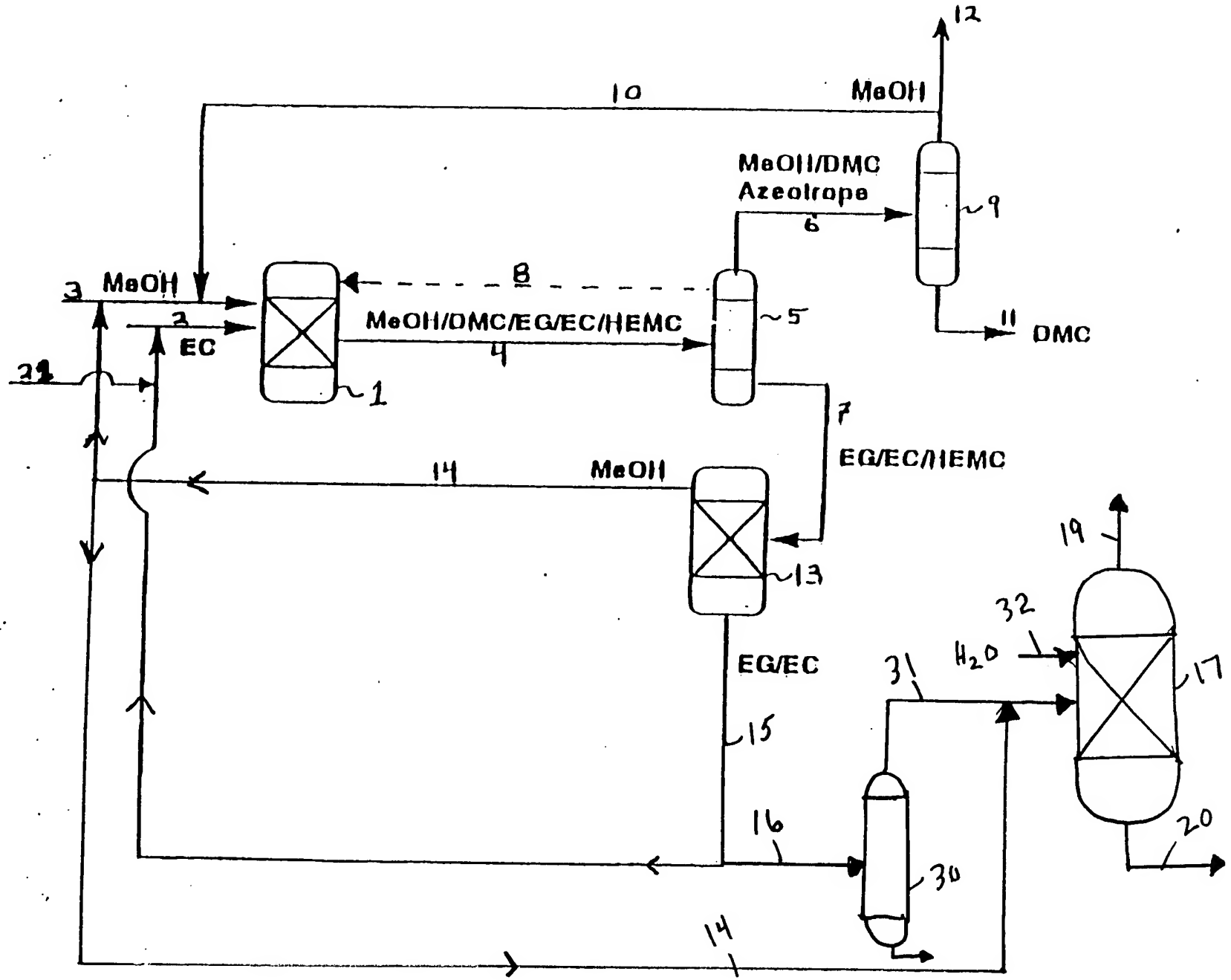
Figure 1


12
MeOH
10
MeOH/DMC
Azeotrope
6
9
11
DMC
3
MeOH
2
EC
21
8
MeOH/DMC/EG/EC/HEMC
4
5
1
7
EG/EC/HEMC
14
MeOH
13
19
32
H_2O
31
17
EG/EC
15
16
30
20
14